

TECHNICAL SHEET

BANG Description	 1 breast pocket with flap and button closure; wide front pockets; back pocket with button closure; elasticated adjustable braces; rule pocket. 		
Maintenance	Maximum temperature: 60°C; Do not bleach; Do not dry clean; Tumble drying possible; Drying at lower temperature; Ironing at low temperature (max 110°C).	item	V354-0-01 Navy V354-0-04 Anthracite
		standards	EN ISO 13688:2013
	\(\text{667} \times \times \times \times \overline{\times} \overl	sizes	44 – 64

SAFETY TECHNICAL SPECIFICATIONS

	Test method	description	Cofra result	minimum requirement/ range
Background fabric	EN ISO 1833-1977, SECTION 10	Composition: Weave: Twill	100% cotton Warp: 68x44 [yarn/inc] Weft: 10x10 [yarn/inc]	
	EN ISO 12127:1996	Weight per unit area	270 gr/sqm	
	ISO 105X12	Colour fastness to rubbing	Dry: 4 - 5 Wet: 3 - 4	1 - 5 1 - 5
	ISO 105-C06, C2S	Colour fastness to washes (60°C)	Colour change: 4-5 Staining: 4 – 5	1 - 5 1 - 5
	ISO-105-E04	Colour fastness to perspiration	Colour change: 4-5 Staining: 4-5	1 - 5 1 - 5
	ISO-105-X11	Colour fastness to hot pressing	Dry: 4-5 Wet: 4-5	1 - 5 1 - 5
	ISO 3071:2005	The pH's determination from the watery extract	pH: 7.4	3,5 <ph≤9,5< td=""></ph≤9,5<>
	EN ISO 13688:2013 par. 4.2 (prEN 14362-1)	Search of the aromatic and carcinogenic amines	Not recording	≤30 ppm
	ISO 6330 Test N0.2A	Dimensional change to washes	Warp: - 2.9 % Weft: - 2.9 %	+/- 3%
	EN ISO 13934-2	Tensile strength	Warp: 486.3 N Weft: 267.6 N	400 N 400 N
	ISO 13937-1	Tearing strength	Warp: 22.15 N Weft: 14.24 N	25 N 25 N
	ISO 105 B02	Colour Fastness To Light	Colour change: > 5	

Made by Workwear Technical Dept.

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